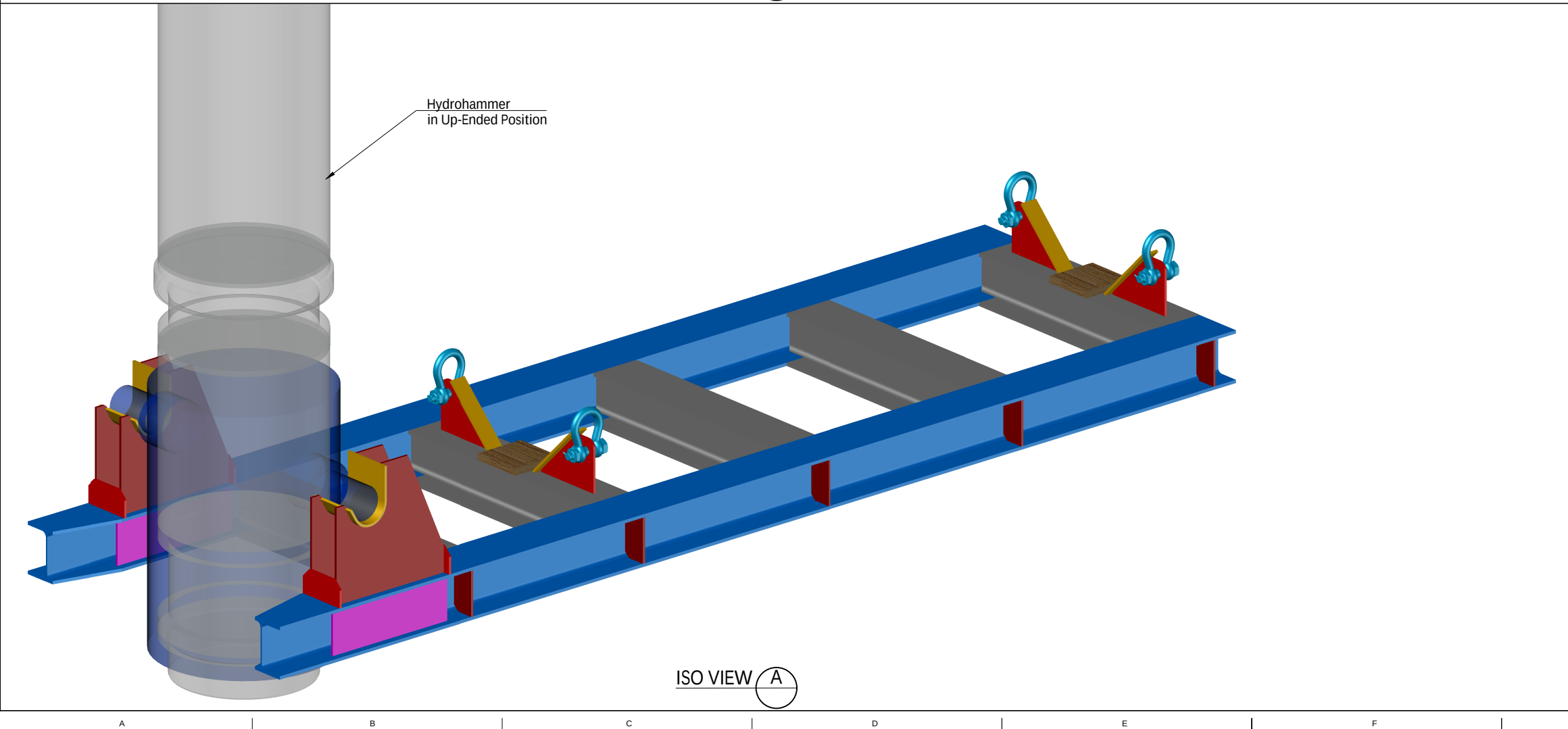
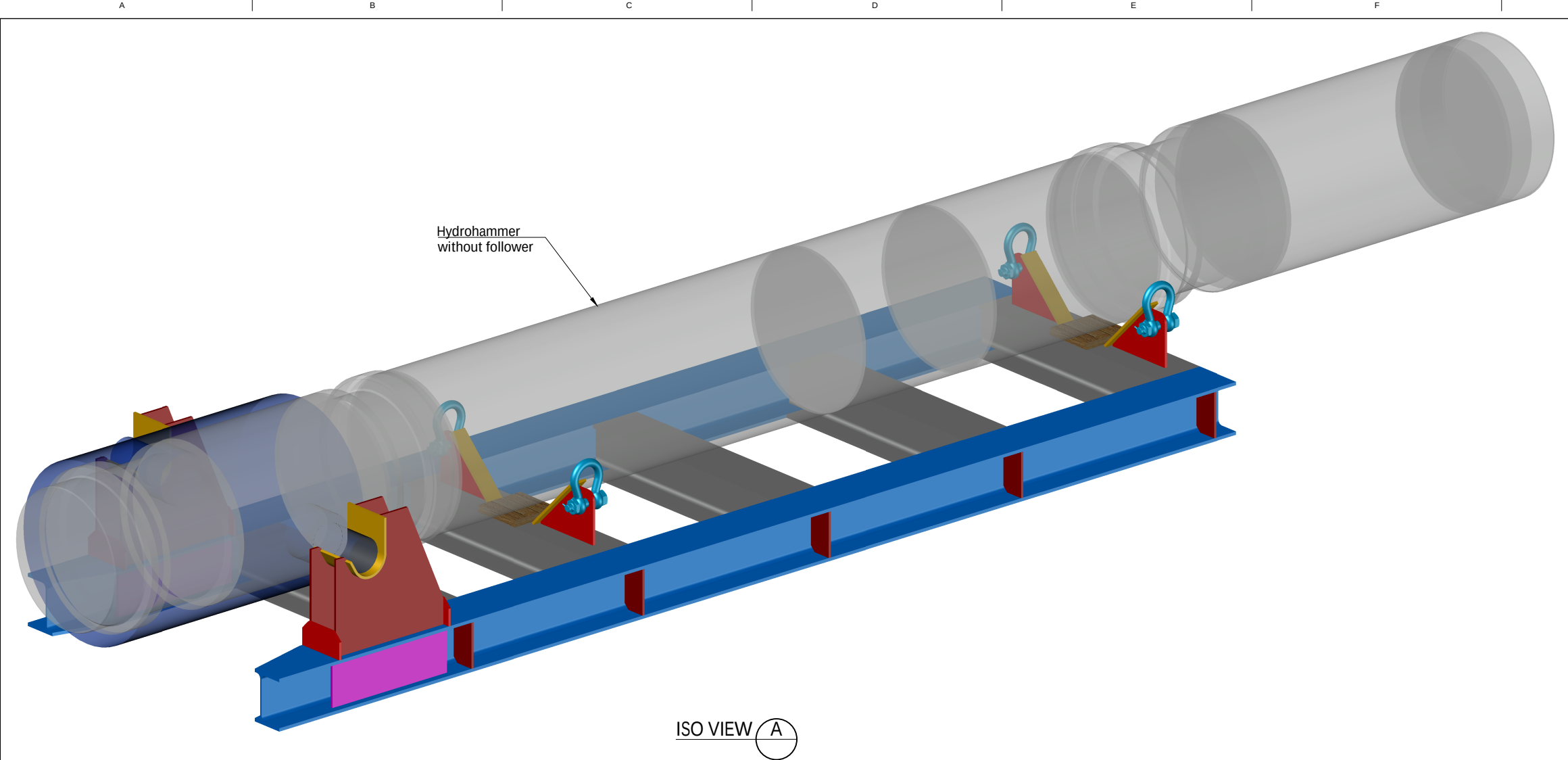




ASSEMBLY (1x Required)	TOTAL WEIGHT (kg)	3026.7
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11	4	Shackle 25 mT G-4163		56.9	Greenpin
10	2	Wooden Plate 300x200 x 40mm Thick	S 235	3.4	
09	4	Plate 450x100 x 15mm Thick	S 235	63.2	
08	4	Plate 470x300 x 15mm Thick	S 235	47.0	
07	2	Plate 590x300 x 15mm Thick	S 235	41.4	
06	4	Plate 185x50 x 15mm Thick	S 235	183.0	
05	10	Plate 262x145 x 15mm Thick	S 235	44.4	
04	4	Plate 300x150 x 15mm Thick	S 235	21.1	
03	4	Plate 800x262 x 15mm Thick	S 235	98.1	
02	5	HEB 300 L=1750mm	S 235	1023.8	
01	2	HEB 300 L= 6700mm	S 235	1567.8	
ITEM	Qty.	DESCRIPTION	MATERIAL	WEIGHT	REMARKS

GENERAL NOTES

- ALL WELDS TO BE FULL PENETRATION, UNLESS NOTED OTHERWISE.
- ALL WELDING & FABRICATION OF STRUCTURAL ITEMS TO BE IN ACCORDANCE WITH A.W.S. CODE D1.1.
- ALL MATERIAL TO BE S 235 J2 OR EQUIVALENT UNLESS NOTED OTHERWISE.
- NDT TO BE CARRIED OUT IN ACCORDANCE WITH;
 - ALL FULL PENETRATION WELDS IN MATERIAL THICKNESS EQUAL TO OR LESS THAN 12mm IN ACCORDANCE WITH CATEGORY II.
 - 25% OF ALL FILLET WELDS TO BE 100% MPI TESTED.
- ALL RATHOLES TO BE R=15mm, UNLESS NOTED OTHERWISE.

A	20.03.21	Issued for Fabrication	EvS		
REV	DATE	ISSUE	PREP'D	CHEK'D	APPR'D
		PROJECT Maintz Engineering			
		DRAWING TITLE UP-END FRAME HYDROHAMMER			
DRAWING			Client No. -		
dwg format	units	scale	PROJECTION	Drawing No.	Revision
A3	mm	N.T.S.		DDES-ME-DWG-003	A
				Sheet No.	1 of 2

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